

color



MANIFATTURE
CIR
CERAMICHE

forever color

MANIFATTURE
CIR
CERAMICHE

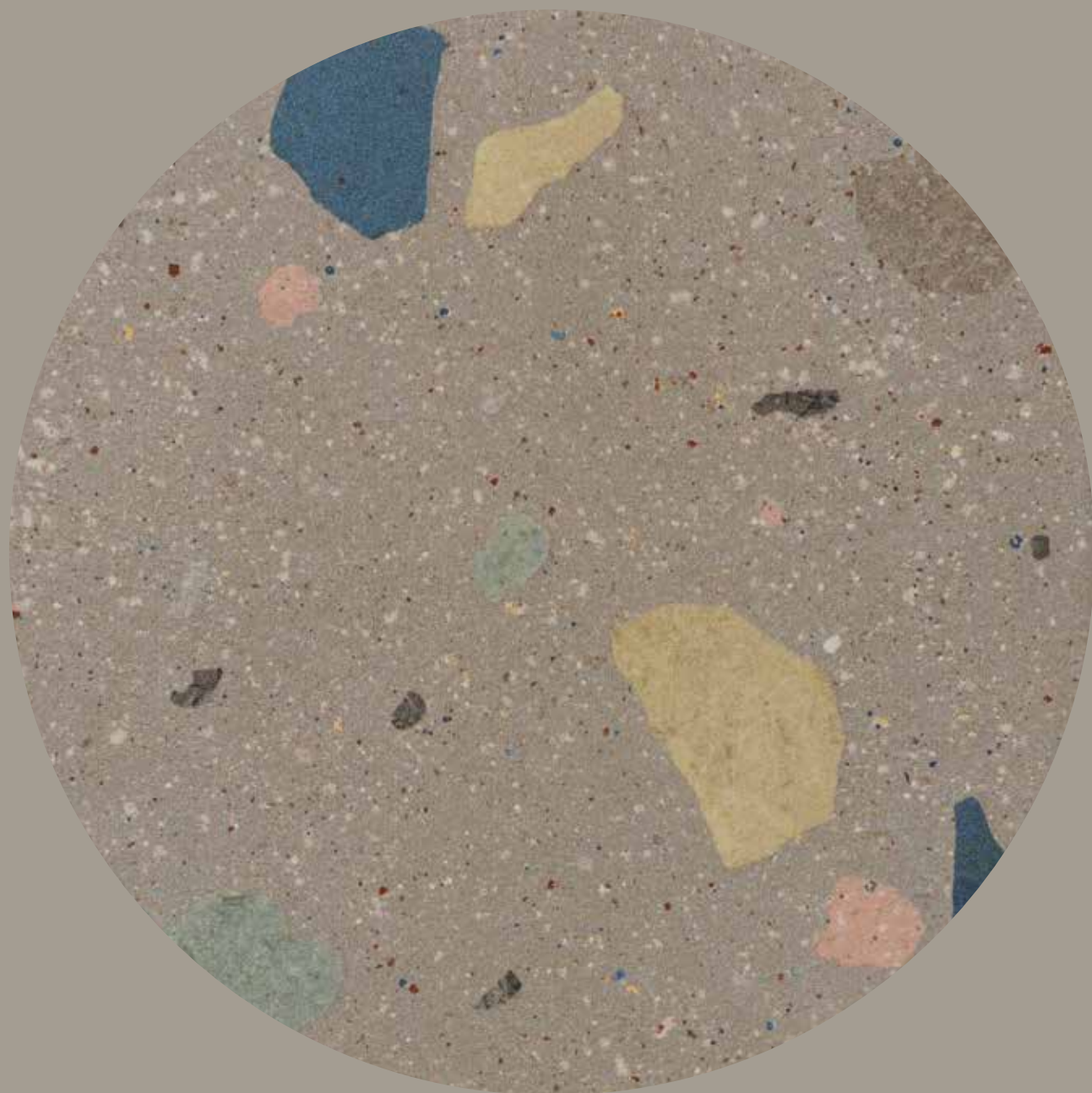
La potenza espressiva del colore amplia gli orizzonti del design

Vibrante, decisa, audace. Con Forever Color gli ambienti prendono vita grazie a vivaci accenti cromatici. Undici tonalità disponibili nel formato 20×20, nelle finiture Matte e Pepper, e nel brick 6×25, anche in High Gloss. I decori Bubble, Terrazzo e Gemstone ampliano le possibilità compositive con geometrie, contrasti materici e giochi di texture. Un invito a sperimentare con il colore, per spazi che riflettono il proprio stile unico.

The expressive power of color expands the horizons of design
Vibrant, bold, and full of character. With Forever Color, interiors come to life through striking chromatic accents. Eleven shades are available in the 20×20 format with Matte and Pepper finishes, and in the 6×25 brick size, also offered in High Gloss. The Bubble, Terrazzo, and Gemstone decors enhance creative potential with geometric patterns, tactile contrasts, and playful textures. An invitation to experiment with color and create spaces that reflect your unique style.







Terrazzo Grey 20x20
Pink 20x20 Matte Finish





Terrazzo White 20x20
White 6x25 High Gloss, Bubble Blu 20x20





Green 6x25 Matte Finish, **White** 6x25 High Gloss

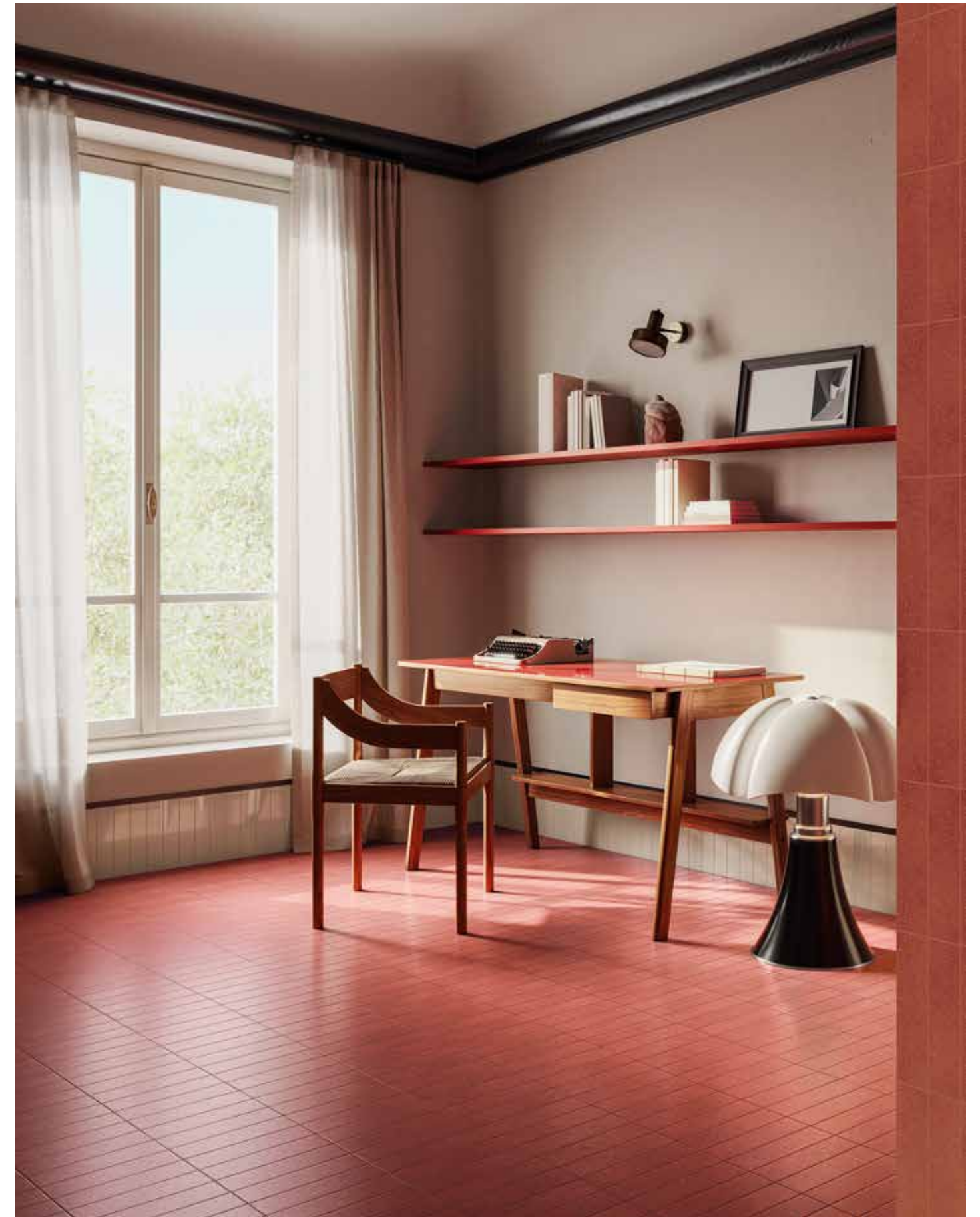
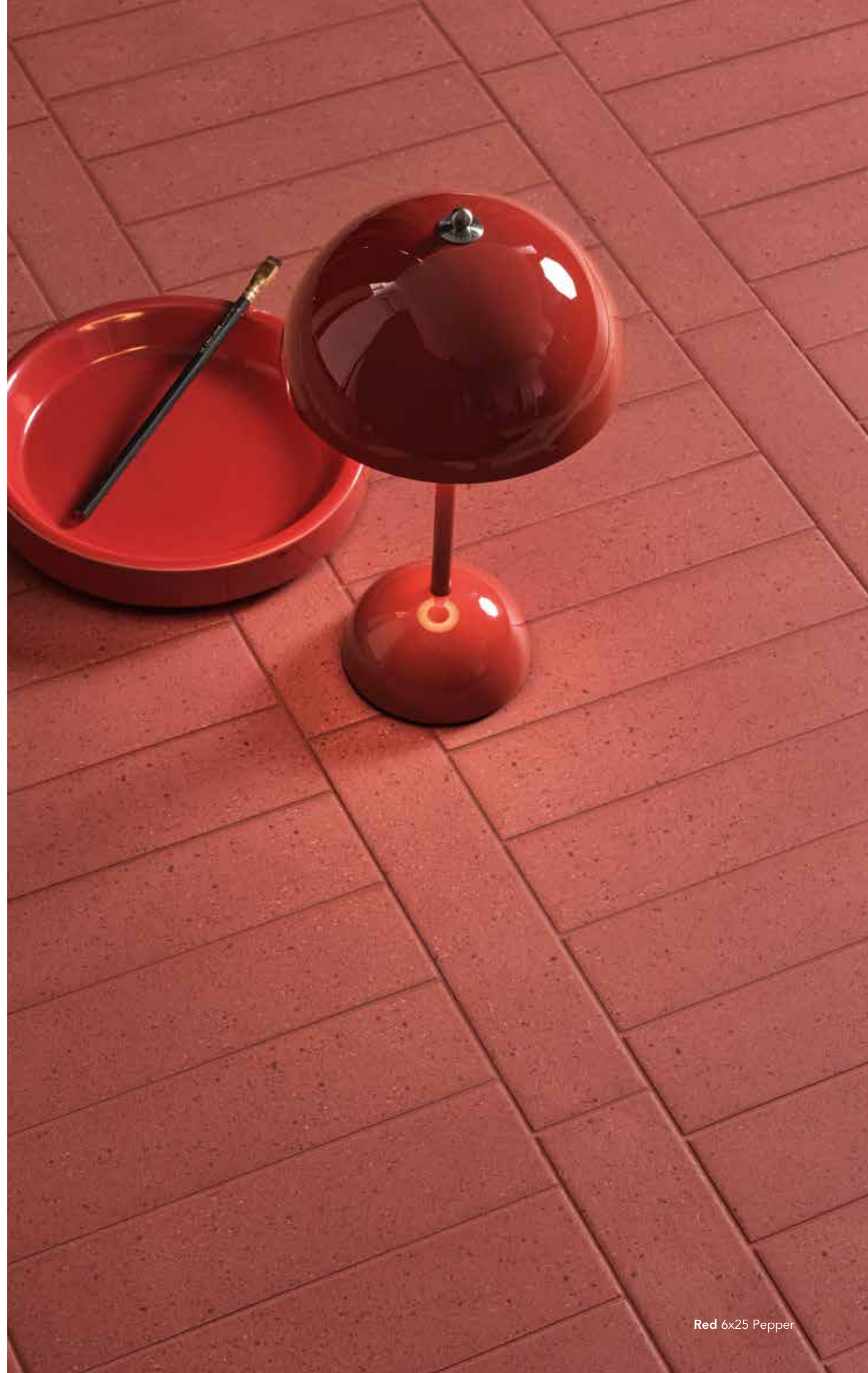


Red, Green, White 6x25 Matte Finish









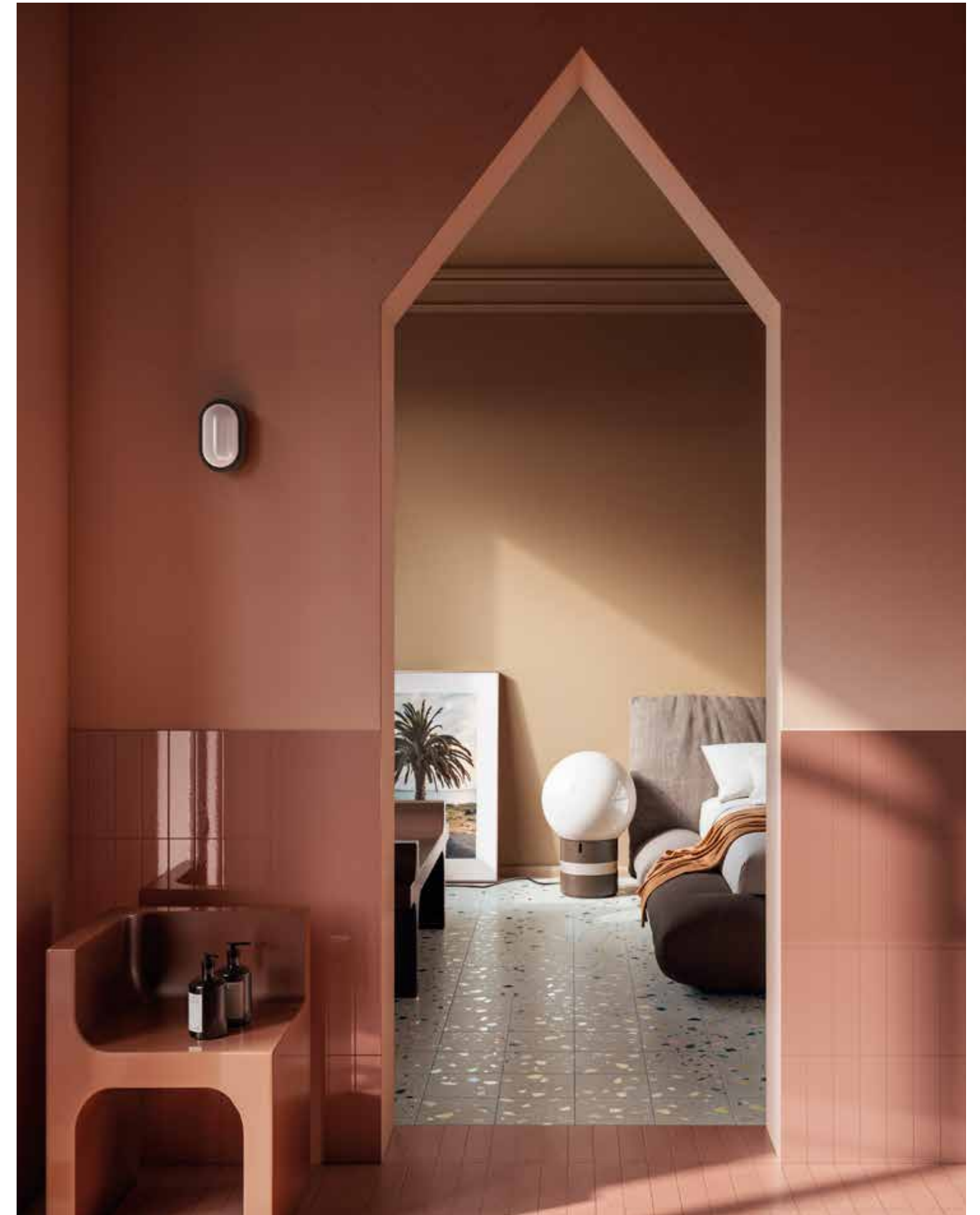


Pink 20x20 Pepper
Pink 6x25 High Gloss

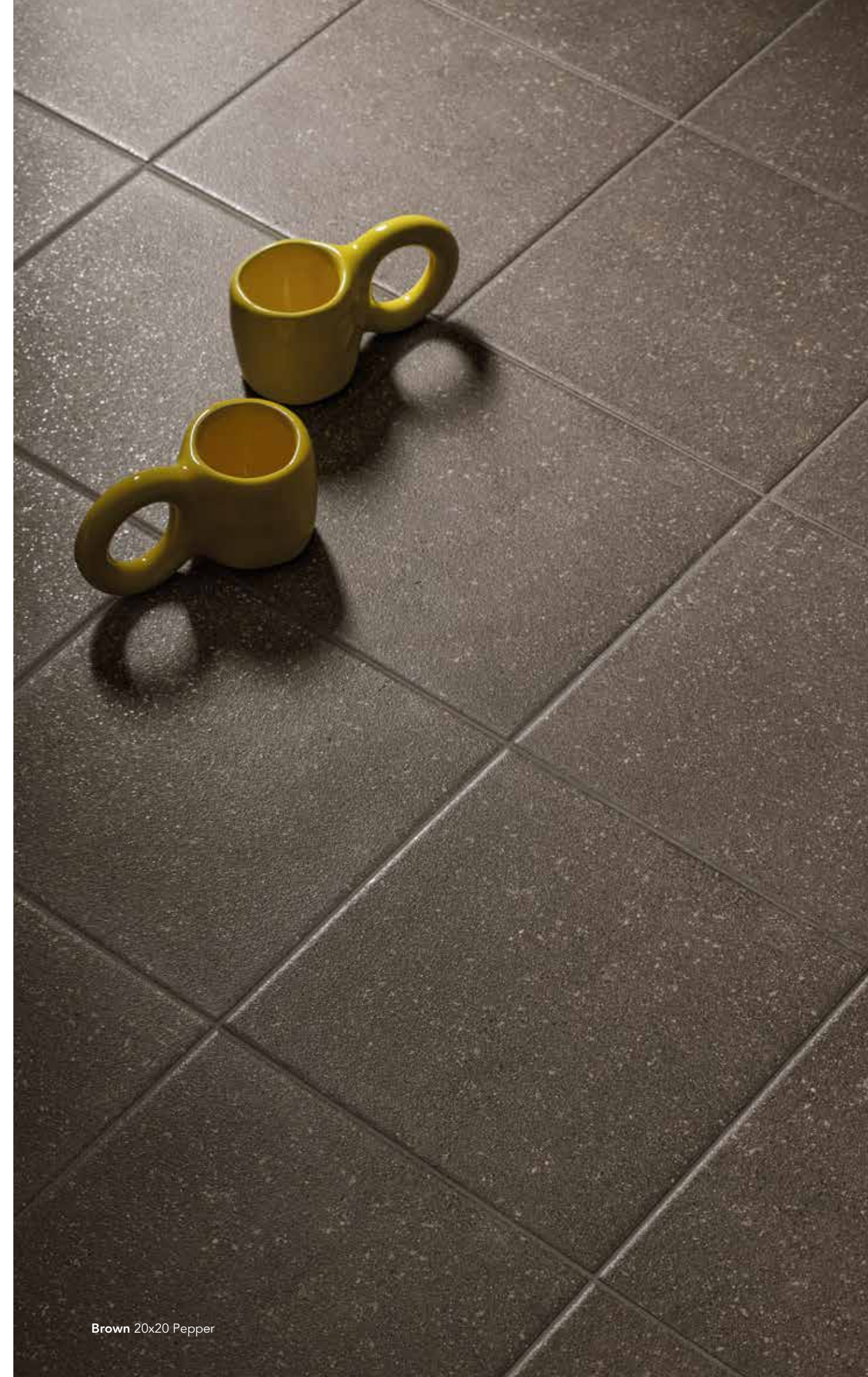




Grey 20x20 Pepper

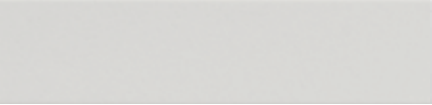
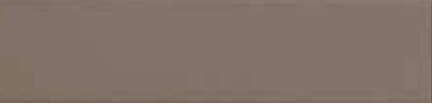
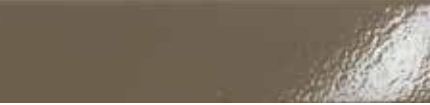
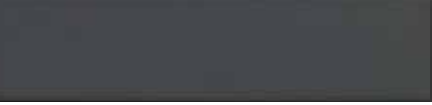
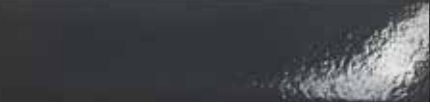
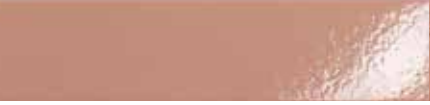


Terrazzo Grey 20x20, Pink 6x25 Pepper
Pink 6x25 High Gloss



FOREVER COLOR

Colori - Colors - Couleurs - Farben

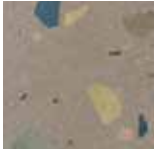
	Matte Finish	High Gloss	Pepper
WHITE			
IVORY			
BEIGE			
BROWN			
GREY			
BLACK			
PINK			
BLUE			
RED			
GREEN			
YELLOW			

GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



Formati - Formats - Formats - Formate

	
20x20 - 8"x8" Matte Finish 20x20 - 8"x8" Pepper	6x25 - 2 ³ / ₈ "x10" Matte Finish 6x25 - 2 ³ / ₈ "x10" High Gloss 6x25 - 2 ³ / ₈ "x10" Pepper

PEPPER		BUBBLE		TERRAZZO
				
Beige 20x20	Black 20x20	Beige 20x20	Black 20x20	Black 20x20
				
Blue 20x20	Brown 20x20	Blue 20x20	Brown 20x20	Grey 20x20
				
Green 20x20	Grey 20x20	Green 20x20	Grey 20x20	White 20x20
				
Ivory 20x20	Pink 20x20	Ivory 20x20	Pink 20x20	
				
Red 20x20	White 20x20	Red 20x20	White 20x20	
				
Yellow 20x20		Yellow 20x20		

FOREVER COLOR

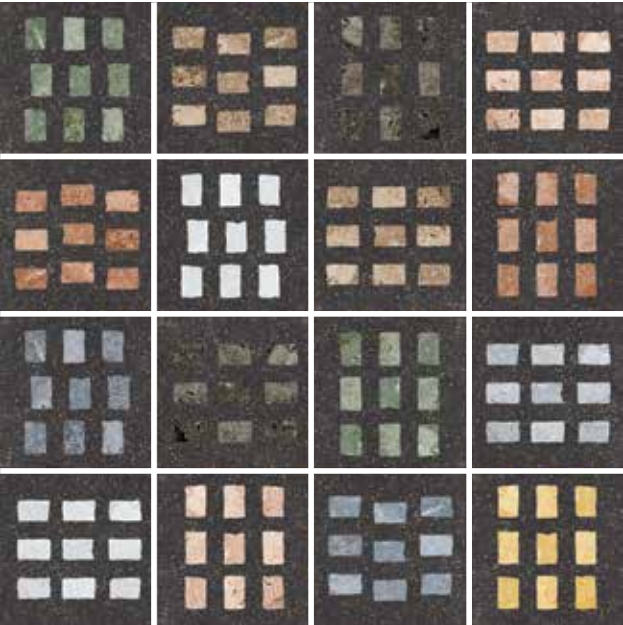
GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



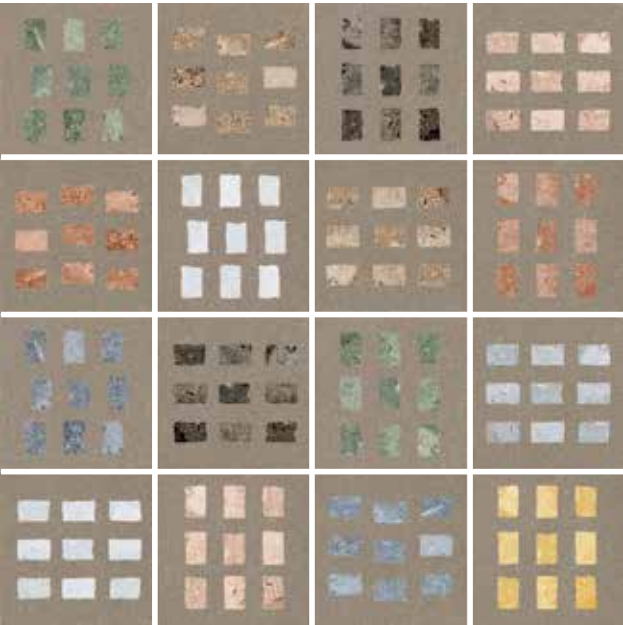
GEMSTONE MIX



White Mix 20x20 *



Black Mix 20x20 *



Grey Mix 20x20 *

* 16 soggetti miscelati casualmente nelle scatole.
16 designs available with each box containing a random mix.
16 motifs mélangés au hasard dans les boîtes.
Die 16 Muster in den Schachteln werden nach den Zufallsprinzip gemischt.

Imballi - Packing - Emballage - Verpackung

SIZES	BOX			PALLET		
	PZ	MQ	KG	BOX	MQ	KG
6,5x25 - 2 ³ / ₈ "x10" Matte Finish / High Gloss / Pepper	38	0,57	12,70	68	38,70	880
20x20 - 8"x8" Matte Finish / Pepper / Terrazzo / Bubble / Gemstone Mix	26	1,04	20,30	54	56,16	1.113

CARATTERISTICHE TECNICHE

	Proprietà fisico-chimiche Physical chemical properties / Propriétés physico-chimiques / Physisch chemische Eigenschaften	Metodo di prova Standard of test / Norme du test / Testnorm	Valore medio High Gloss Mean value / Valeur moyenne / Mittelwert	Valore medio Matte finish / Pepper / Terrazzo Mean value / Valeur moyenne / Mittelwert	Valore medio Gemstone / Bubble Mean value / Valeur moyenne / Mittelwert
	Dimensioni Dimensions Dimensions Abmessungen	ISO 10545 - 2			
	Aspetto superficiale Surface appearance Aspect superficiel Oberflächenbeschaffenheit		≥ 95%	≥ 95%	≥ 95%
	Lunghezza e larghezza Lenght and width Longueur et largeur Länge und Breite		± 0,5% ± 2 mm	± 0,5% ± 2 mm	± 0,5% ± 2 mm
			± 0,5% ± 2 mm	± 0,5% ± 2 mm	± 0,5% ± 2 mm
	Spessore Thickness Épaisseur Stärke		± 5% ± 0,5 mm	± 5% ± 0,5 mm	± 5% ± 0,5 mm
	Rettilineità degli spigoli Straightness of sides Rectitude des arrêtes Kantengeradheit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm
	Ortogonalità Rectangularity Orthogonalité Rechtwinkligkeit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,3% ± 1,5 mm
	Planarità Surface flatness Planéité Ebenflächigkeit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,3% ± 1,5 mm
	Variazioni di tono Shade variations Variations de nuance Tonvariationen		V1	V1/V3	V1/V3
	Assorbimento d'acqua Water absorption Absorption d'eau Wasseraufnahme	ISO 10545 - 3	E ≤ 0,3% Bla GL		
	Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit	ISO 10545 - 12	Ingelivo Frost proof Ingelift Frostsicher		
	Resistenza agli sbalzi termici Resistance to thermal shock Résistance aux écarts de température Temperaturwechselbeständigkeit	ISO 10545 - 9	Resistente Resistant Résistant Widerstandsfähig		
	Resistenza della superficie (scala MOHS) Scratch hardness (MOHS scale) Dureté de la surface (échelle MOHS) Oberflächenhärte (MOHS skala)	EN 101	MOHS ≥ 5	MOHS ≥ 6	MOHS ≥ 5
	Resistenza alla abrasione della superficie di piastrelle smaltate Resistance to surface abrasion of glazed tiles Résistance à l'abrasion de la surface des carreaux émaillés Widerstand gegen Abrieb der Oberfläche der glasierten Fliesen	ISO 10545 - 7	Classe / Class / Classe / Gruppe Brown, Blue, Red, Grey, Black, Green: 3 Yellow, Pink, Beige, Ivory: 4 White: 5		
	Resistenza ai prodotti chimici di uso domestico Resistance to household chemicals Résistance aux produits chimiques ménagers Widerstand gegen Haushaltsreiniger	ISO 10545 - 13	Classe A Class A Classe A Gruppe A		
	Resistenza agli acidi e alle basi a bassa concentrazione Resistance to low concentrations of acids and bases Résistance aux acides et aux bases à faible concentration Widerstand gegen schwach konzentrierten Säuren und Laugen		Classe LA-HA Class LA-HA Classe LA-HA Gruppe LA-HA		
	Resistenza alle macchie di piastrelle smaltate Resistance to stains of glazed tiles Résistance aux taches des carreaux émaillés Widerstand gegen Fleckenbildner der glasierten Fliesen	ISO 10545 - 14	Classe 5 Class 5 Classe 5 Gruppe 5		
	Resistenza alla flessione Bending strength Résistance à la flexion Biegezugfestigkeit	ISO 10545 - 4	R ≥ 35 N/mm²		R ≥ 35 N/mm²
	Modulo di rottura - Modulus of rupture Module de rupture - Bruchmodul Carico di rottura - Breaking of rupture Charge de rupture - Bruchkraft		S ≥ 1300 N		S ≥ 1300 N
	Caratteristiche antiscivolo / Coefficiente d'attrito statico Anti-slip properties / Static coefficient of friction Caractéristiques antidérapantes / Coefficient de frottement statique Rutschhemmende Eigenschaft / Statischer Reibungskoeffizient	DIN EN 16165 ANNEX B	R9		R9
		B.C.R.A. REP. CEC. 6/81	0,40 ≤ M ≤ 0,74		
		DIN EN 16165 ANNEX A	Classe A Class A Classe A Gruppe A	Classe A+B Class A+B Classe A+B Gruppe A+B	Classe A Class A Classe A Gruppe A
		ANSI A 326.3	M ≥ 0,42		



CE
GRUPPO ROMANI S.P.A. INDUSTRIE CERAMICHE
VIA A. VOLTA 9, 29/25
42013 CASALGRANDE (RE)
05
001CPR2013-07-01
EN 14411:2012
Piastrelle di ceramica pressate a secco,
con assorbimento di acqua E_s ≤ 0,5%,
per pavimentazioni interne ed esterne.
Dry pressed ceramic tile,
with water absorption E_s ≤ 0,5%,
for internal and external floorings.

© Copyright 2025 Gruppo Romani S.p.A. Industrie Ceramiche

Gruppo Romani S.p.A. Industrie Ceramiche
www.grupporomanispa.com

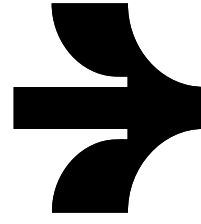


TILES FOR LIFE





**GOT THAT
ARCHI SPARK
KICKIN' IN?**

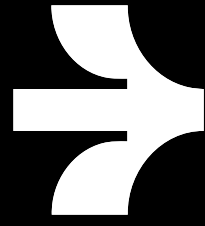


ROTATES 180°

ROTATES 180°



**GOT THAT
POP COLOR
IN YOUR
SOUL?**



ROTATES 180°

ROTATES 180°

FOREVER COLOR

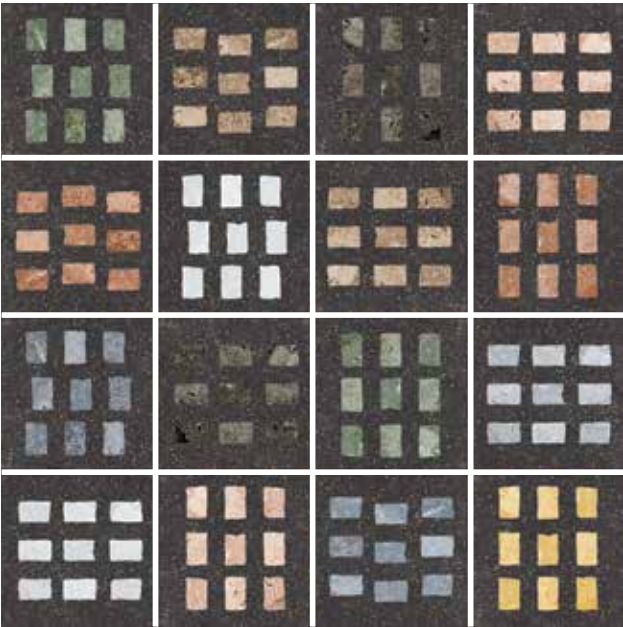
GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAMÉ FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



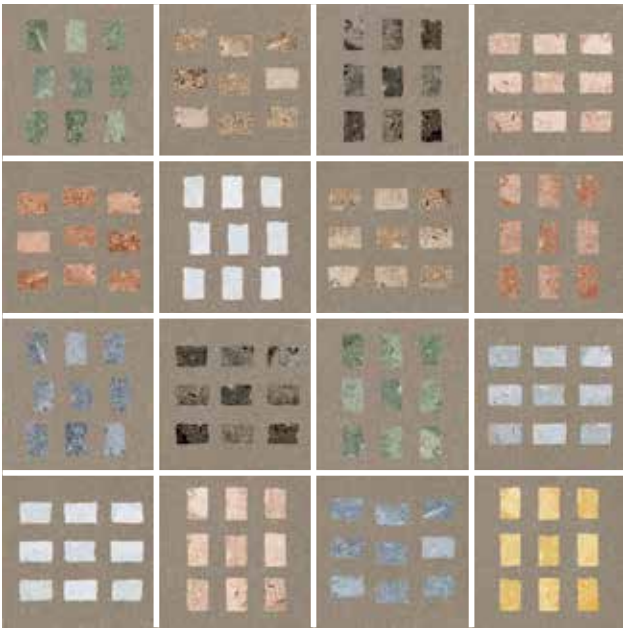
GEMSTONE MIX



White Mix 20x20 *



Black Mix 20x20 *



* 16 soggetti miscelati casualmente nelle scatole.
16 designs available with each box containing a random mix.
16 motifs mélangés au hasard dans les boîtes.
Die 16 Muster in den Schachteln werden nach den Zufallsprinzip gemischt.

Imballi - Packing - Emballage - Verpackung

SIZES	BOX			PALLET		
	PZ	MQ	KG	BOX	MQ	KG
6,5x25 - 2 ³ / ₈ "x10" Matte Finish / High Gloss / Pepper	38	0,57	12,70	68	38,70	880
20x20 - 8"x8" Matte Finish / Pepper / Terrazzo / Bubble / Gemstone Mix	26	1,04	20,30	54	56,16	1.113

CARATTERISTICHE TECNICHE

	Proprietà fisico-chimiche Physical chemical properties / Propriétés physico chimiques / Physisch chemische Eigenschaften	Metodo di prova Standard of test / Norme du test / Testnorm	Valore medio High Gloss Mean value / Valeur moyenne / Mittelwert	Valore medio Matte finish / Pepper / Terrazzo Mean value / Valeur moyenne / Mittelwert	Valore medio Gemstone / Bubble Mean value / Valeur moyenne / Mittelwert
	Dimensioni Dimensions Dimensions Abmessungen	ISO 10545 - 2			
	Aspetto superficiale Surface appearance Aspect superficiel Oberflächenbeschaffenheit		≥ 95%	≥ 95%	≥ 95%
	Lunghezza e larghezza Lenght and width Longueur et largeur Länge und Breite		± 0,5% ± 2 mm	± 0,5% ± 2 mm	± 0,5% ± 2 mm
	Spessore Thickness Épaisseur Stärke		± 5% ± 0,5 mm	± 5% ± 0,5 mm	± 5% ± 0,5 mm
	Rettilineità degli spigoli Straightness of sides Rectitude des arrêtes Kantengeradheit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm
	Ortogonalità Rectangularity Orthogonalité Rechtwinkligkeit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,3% ± 1,5 mm
	Planarità Surface flatness Planéité Ebenflächigkeit		± 0,5% ± 1,5 mm	± 0,5% ± 1,5 mm	± 0,3% ± 1,5 mm
	Variazioni di tono Shade variations Variations de nuance Tonvariationen		V1	V1/V3	V1/V3
	Assorbimento d'acqua Water absorption Absorption d'eau Wasseraufnahme	ISO 10545 - 3	E ≤ 0,3% Bla GL		
	Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit	ISO 10545 - 12	Ingelivo Frost proof Ingelief Frostsicher		
	Resistenza agli sbalzi termici Resistance to thermal shock Résistance aux écarts de température Temperaturwechselbeständigkeit	ISO 10545 - 9	Resistente Resistant Résistant Widerstandsfähig		
	Resistenza della superficie (scala MOHS) Scratch hardness (MOHS scale) Dureté de la surface (échelle MOHS) Oberflächenhärte (MOHS skala)	EN 101	MOHS ≥ 5	MOHS ≥ 6	MOHS ≥ 5
	Resistenza alla abrasione della superficie di piastrelle smaltate Resistance to surface abrasion of glazed tiles Résistance à l'abrasion de la surface des carreaux émaillés Widerstand gegen Abrieb der Oberfläche der glasierten Fliesen	ISO 10545 - 7	Classe / Class / Classe / Gruppe Brown, Blue, Red, Grey, Black, Green: 3 Yellow, Pink, Beige, Ivory: 4 White: 5		
	Resistenza ai prodotti chimici di uso domestico Resistance to household chemicals Résistance aux produits chimiques ménagers Widerstand gegen Haushaltsreiniger	ISO 10545 - 13	Classe A Class A Classe A Gruppe A		
	Resistenza agli acidi e alle basi a bassa concentrazione Resistance to low concentrations of acids and bases Résistance aux acides et aux bases à faible concentration Widerstand gegen schwach konzentrierten Säuren und Laugen		Classe LA-HA Class LA-HA Classe LA-HA Gruppe LA-HA		
	Resistenza alle macchie di piastrelle smaltate Resistance to stains of glazed tiles Résistance aux taches des carreaux émaillés Widerstand gegen Fleckenbildner der glasierten Fliesen	ISO 10545 - 14	Classe 5 Class 5 Classe 5 Gruppe 5		
	Resistenza alla flessione Bending strength Résistance à la flexion Biegezugfestigkeit	Modulo di rottura - Modulus of rupture Module de rupture - Bruchmodul Carico di rottura - Breaking of rupture Charge de rupture - Bruchkraft	ISO 10545 - 4	R ≥ 35 N/mm ² S ≥ 1300 N	R ≥ 35 N/mm ² S ≥ 1300 N S ≥ 1300 N
	Caratteristiche antiscivolo / Coefficiente d'attrito statico Anti-slip properties / Static coefficient of friction Caractéristiques antidérapantes / Coefficient de frottement statique Rutschhemmende Eigenschaft / Statischer Reibungskoeffizient	DIN EN 16165 ANNEX B	R9	R10	R9
		B.C.R.A. REP. CEC. 6/81		0,40 ≤ μ ≤ 0,74	
		DIN EN 16165 ANNEX A	Classe A Class A Classe A Gruppe A	Classe A+B Class A+B Classe A+B Gruppe A+B	Classe A Class A Classe A Gruppe A
		ANSI A 326.3	μ ≥ 0,42		

GRUPPO ROMANI S.P.A. INDUSTRIE CERAMICHE
VIA A. VOLTA 9, 29/25
42013 CASALGRANDE (RE)

05
001CPR2013-07-01

EN 14411:2012

Piastrelle di ceramica pressate a secco,
con assorbimento di acqua E_s ≤ 0,5%,
per pavimentazioni interne ed esterne.
Dry pressed ceramic tile,
with water absorption E_s ≤ 0,5%,
for internal and external floorings.



© Copyright 2025 Gruppo Romani S.p.A. Industrie Ceramiche

Gruppo Romani S.p.A. Industrie Ceramiche
www.grupporomani spa.com

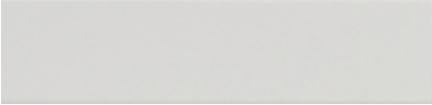
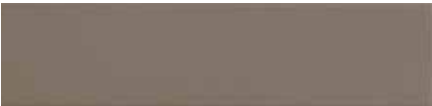
MIX
Paper | Supporting
responsible forestry
FSC® C102517

TILES FOR LIFE

Ceramics of Italy

FOREVER COLOR

Colori - Colors - Couleurs - Farben

	Matte Finish	High Gloss	Pepper
WHITE			
IVORY			
BEIGE			
BROWN			
GREY			
BLACK			
PINK			
BLUE			
RED			
GREEN			
YELLOW			

GRES FINE PORCELLANATO SMALTATO
GLAZED FINE PORCELAIN STONEWARE
GRÈS CÉRAME FIN ÉMAILLÉ - GLASIERTES FEINSTEINZEUG



Formati - Formats - Formats - Formate

	
20x20 - 8"x8" Matte Finish 20x20 - 8"x8" Pepper	6x25 - 2 ³ / ₈ "x10" Matte Finish 6x25 - 2 ³ / ₈ "x10" High Gloss 6x25 - 2 ³ / ₈ "x10" Pepper

PEPPER



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

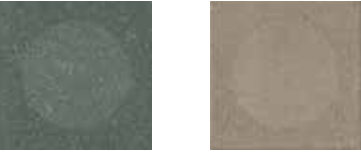
BUBBLE



Beige 20x20 Black 20x20



Blue 20x20 Brown 20x20



Green 20x20 Grey 20x20



Ivory 20x20 Pink 20x20



Red 20x20 White 20x20



Yellow 20x20

TERRAZZO



Black 20x20



Grey 20x20



White 20x20

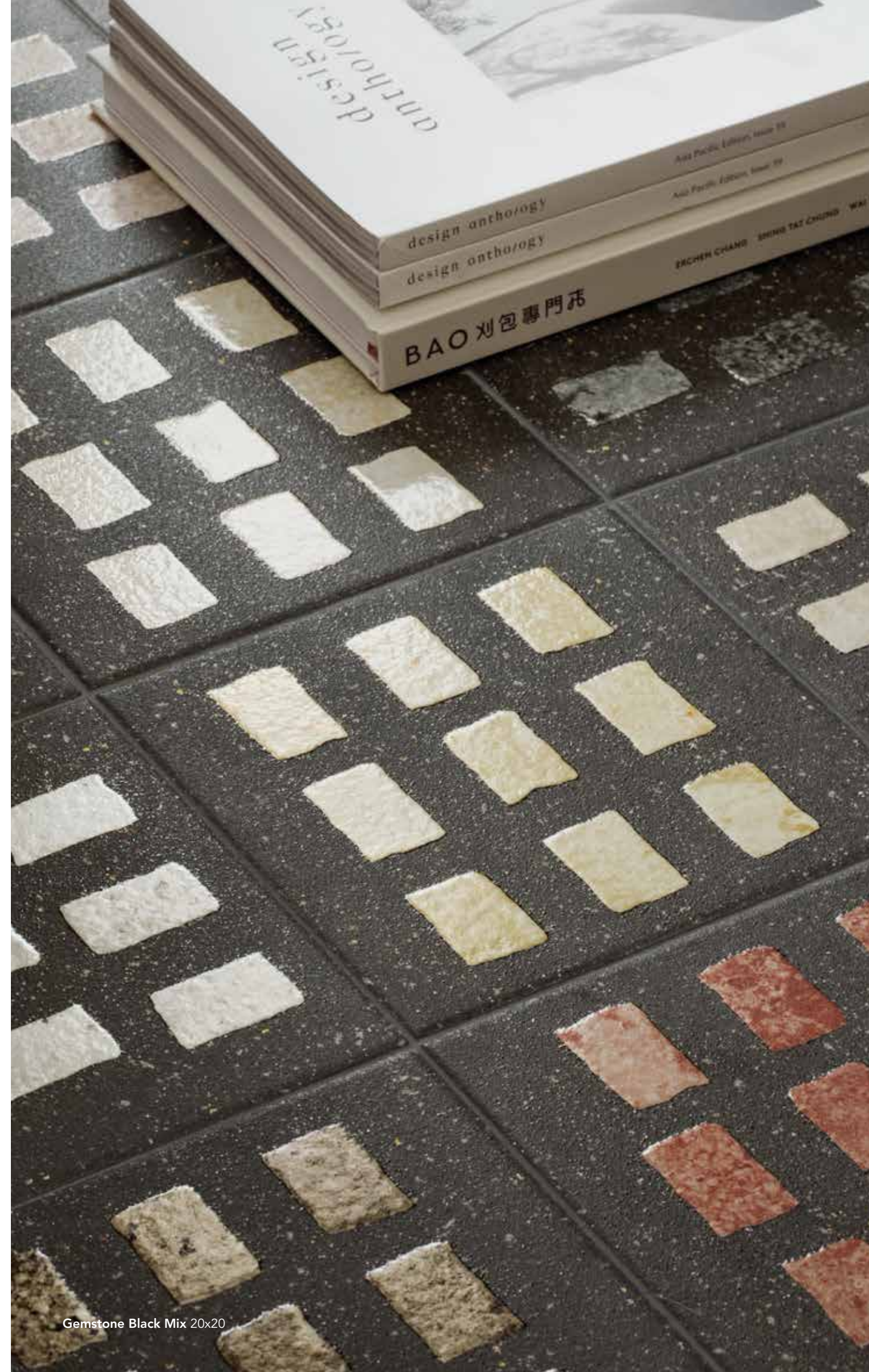




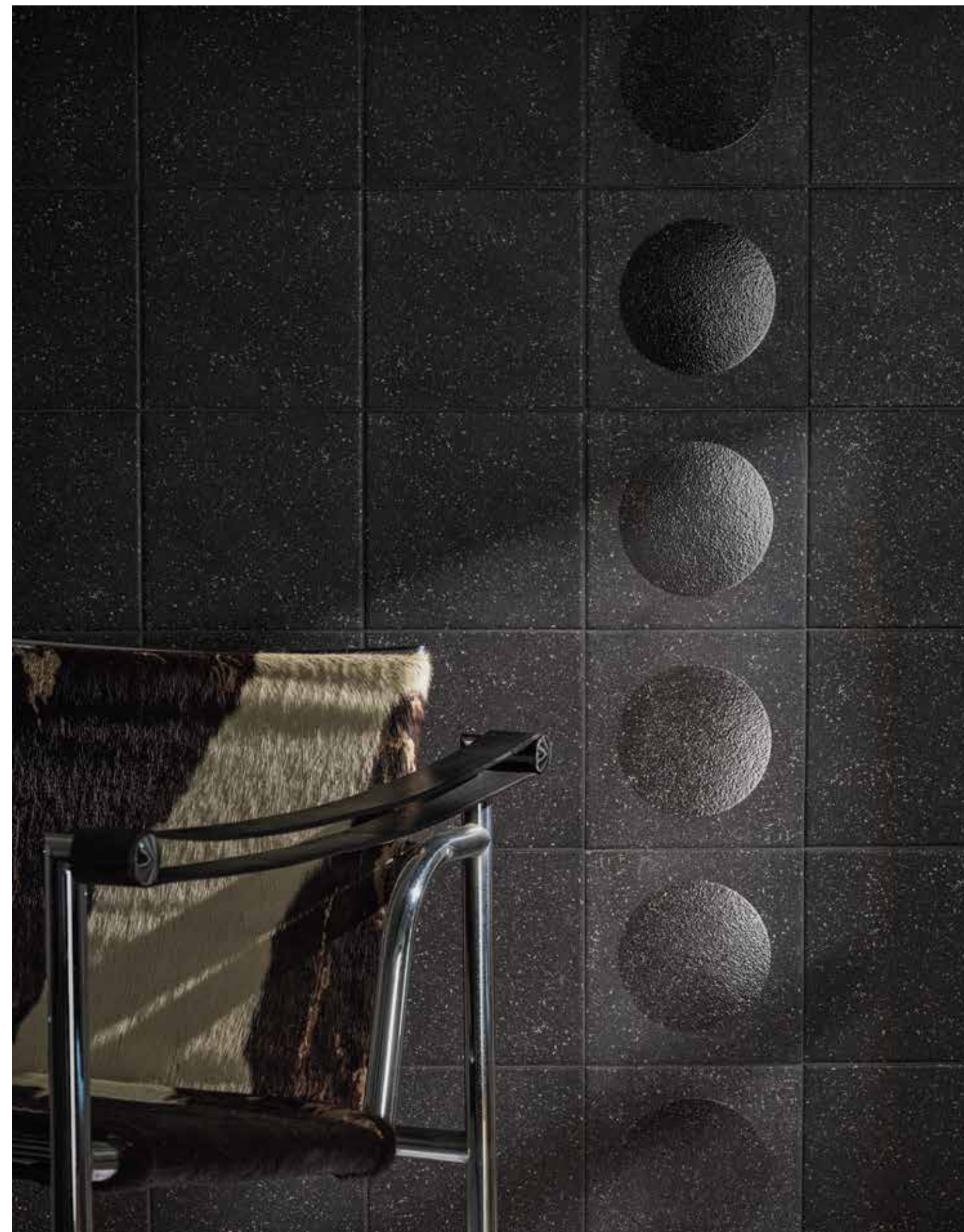


White 20x20, 6x25 Matte Finish
Beige 20x20 Pepper

















Terrazzo White 20x20
Black 6x25 Pepper, **Black** 6x25 High Gloss



Nuance pastello e decori geometrici per l'architettura contemporanea

Precisione geometrica e versatilità di applicazione. I formati essenziali e le nuance pastello di Forever Color trovano la loro forza espressiva nelle finiture Matte, High Gloss e Pepper. Ogni schema di posa si adatta facilmente ad ambienti contemporanei, con soluzioni che rispondono alle esigenze dell'architettura. Decor minimal e abbinamenti ton sur ton o a contrasto per una proposta versatile, dedicata al mondo del progetto.

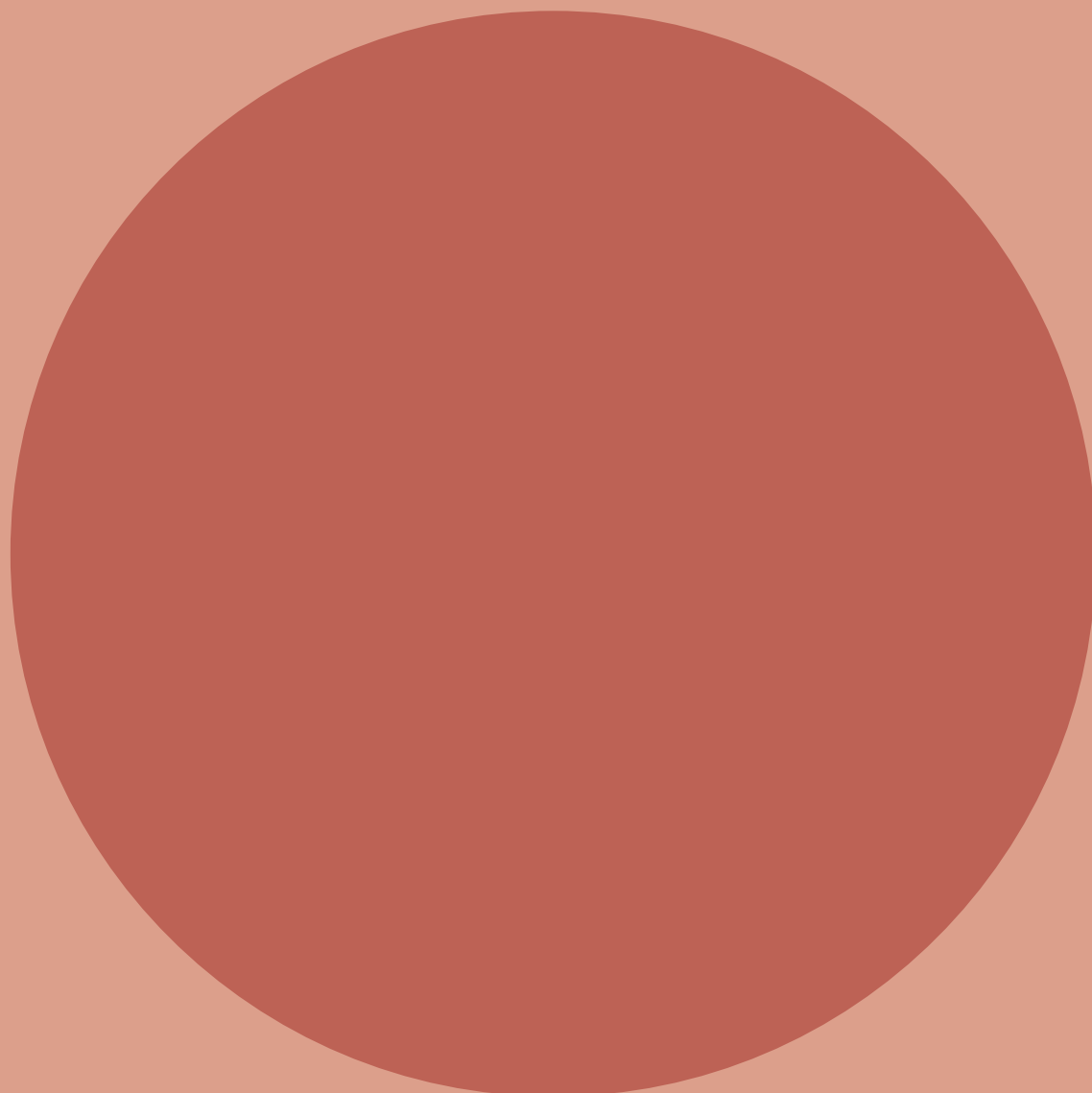
Pastel tones and geometric patterns for contemporary architecture
Geometric precision and application versatility. The essential formats and pastel shades of Forever Color reveal their full expressive potential in Matte, High Gloss, and Pepper finishes. Each layout adapts effortlessly to contemporary interiors, offering solutions tailored to architectural needs. Minimal decors and tone-on-tone or contrasting pairings deliver a versatile collection designed for the world of design and architecture.



forever color

MANIFATTURE
CIR
CERAMICHE

forever



MANIFATTURE
CIR
CERAMICHE